

NOTICE: INFORMATION CONTAINED
HEREIN IS PROPRIETARY TO PREMIER
AVIATION, INC. AND MAY NOT BE
RELEASED OR REPRODUCED WITHOUT
PRIOR WRITTEN AUTHORIZATION BY
PREMIER AVIATION, INC.

NOTES (UNLESS OTHERWISE SPECIFIED):

1. IDENTIFY PARTS PER PREMIER IDENTIFICATION
AND MARKING PROCEDURES 115-12112
(PARA. 2.1/2.2).
2. REMOVE ALL BURRS, BREAK ALL EDGES / CORNERS
.015-.0625 EXCEPT AS NOTED.
3. CHEM FILM (ALODINE) ALL ALUMINUM DETAIL PARTS
PER MIL-C-5541, CLASS 1A, AND PRIME WITH EPOXY
PRIMER PER MIL-P-23377C, ZINC CHROMATE PRIMER
PER MIL-TTP-1757, OR EQUIVALENT.
4. LENGTH OF AN, WS, NAS & CR RIVETS SHORTER THAN
1.00 ARE NOT SPECIFIED.
5. GENERAL SHOP PRACTICES I.A.W. PREMIER SPEC.
008-93000 AND AC43.13.
6. CADMIUM PLATE PER QQ-P-416F, CLASS2, TYPE2.
7. ALL THREADED PARTS THREAD I.A.W. MIL-S-8879.
8. ALTERNATE: USE MS20613-5PI4 RIVET.
9. WHEN BONDING -35 PANELS TO -13 ARM USE EA 9309NA AS REQUIRED
CURE AT 200°F FOR 20 MIN. OR AT 150°F FOR 30 MIN.
10. ALTERNATE: USE MS20470AD4-22 RIVET 21 PLACES
INSTEAD OF MS35206-227 SCREW 42 PLACES.

REV STATUS	REV	C	B	B	C	C	C
OF SHEETS	SHEET	1	2	3	4	5	6

REVISIONS			
REV	DESCRIPTION	DATE	APPROVED
-	MFG. RELEASE	07/25/95	<i>NA</i>
A	REVISED PER ECO 4592	08/03/95	<i>NA</i>
B	REVISED PER ECO 4597	08/14/95	<i>NA</i>
C	REVISED PER ECO 4610	08/25/95	<i>NA</i>

ECO
4621
4840

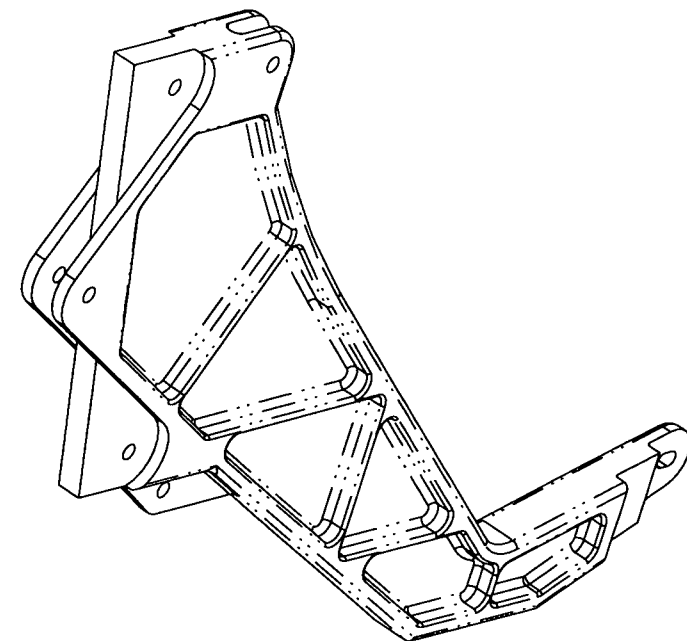
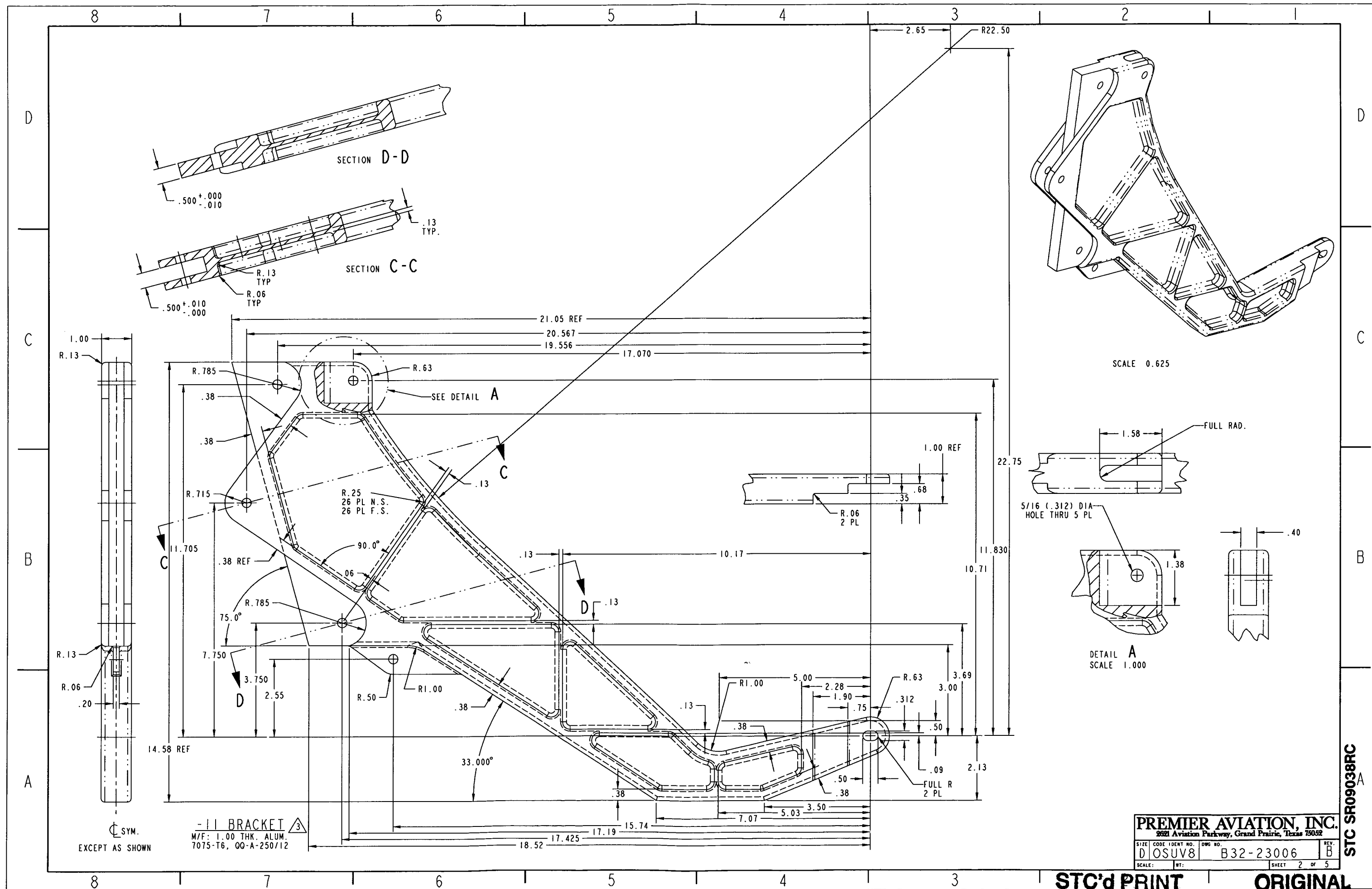
FOR PARTS & MATERIAL SEE SEPARATE PARTS LIST B32-23006PL

MATERIAL:	UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES ON	DRAWN BY: <i>[Signature]</i> DATE: 06/09/95	PREMIER AVIATION, INC. 2621 Aviation Parkway, Grand Prairie, Texas 75052	
FINISH:	DECIMALS ANGLES .XX ±.03 ±1/2° .XXX ±.010	CHECKED BY: <i>[Signature]</i> DATE: 07/25/95	TITLE EXTERNAL MOUNTING ARM DETAILS / ASSY	
	USED ON BHT412 412EP KOREA	APPROVED BY: <i>[Signature]</i> DATE: 07/25/95	SIZE CODE IDENT NO. DWG NO. D OSUV8 B32-23006	
	NEXT HIGHER ASSEMBLY B32-13007	RELEASED BY: <i>[Signature]</i> DATE: 07/25/95	REV. C	
METHOD DRAWN BY: Pro/ENGINEER		SCALE: 1"=1" WT: 1 SHEET 1 OF 6		

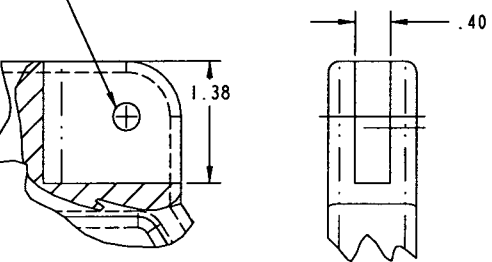
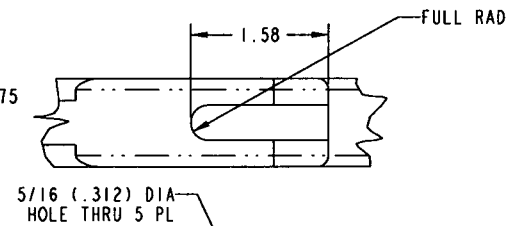
STC'd PRINT

ORIGINAL

STC SR09038RC



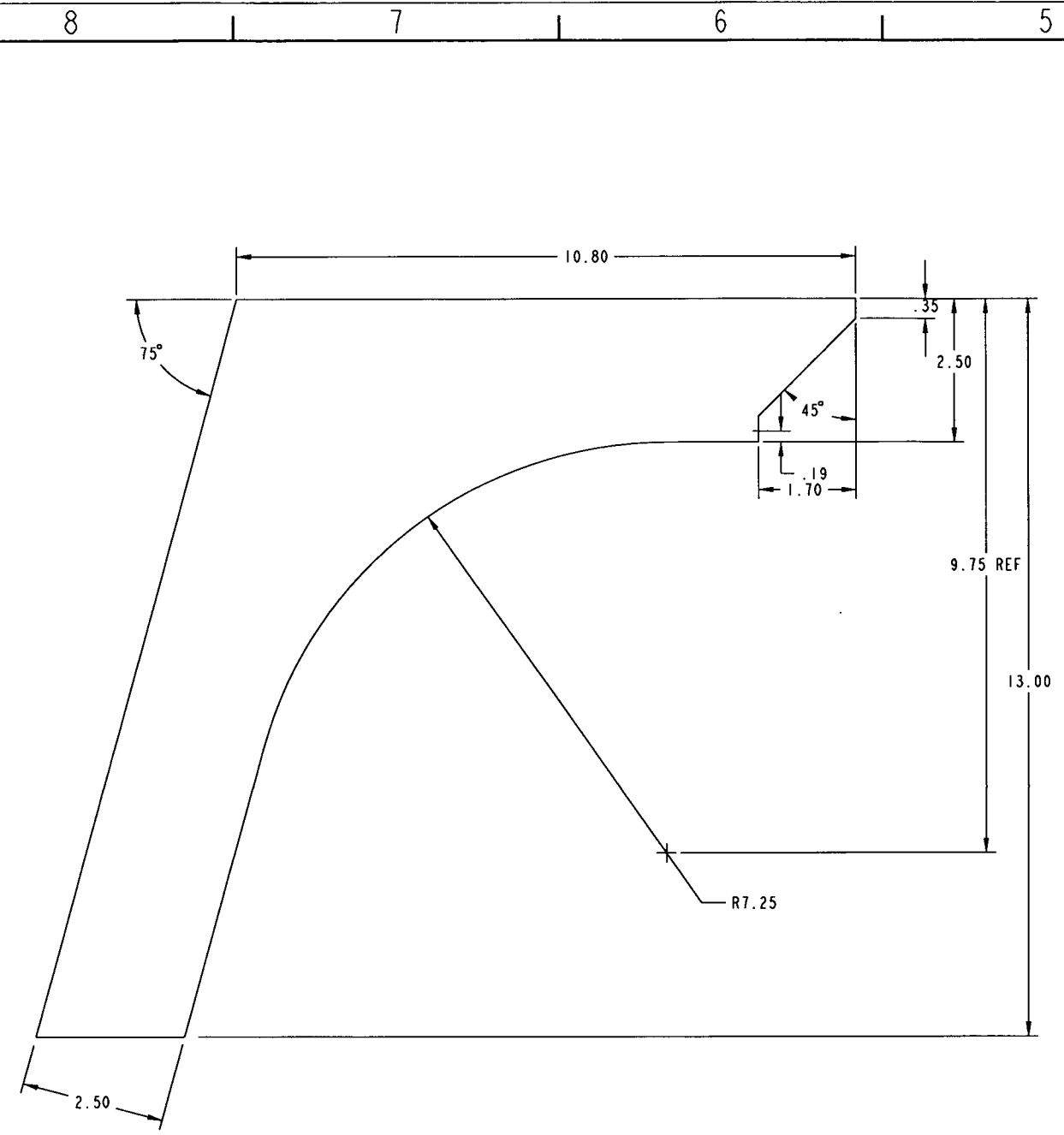
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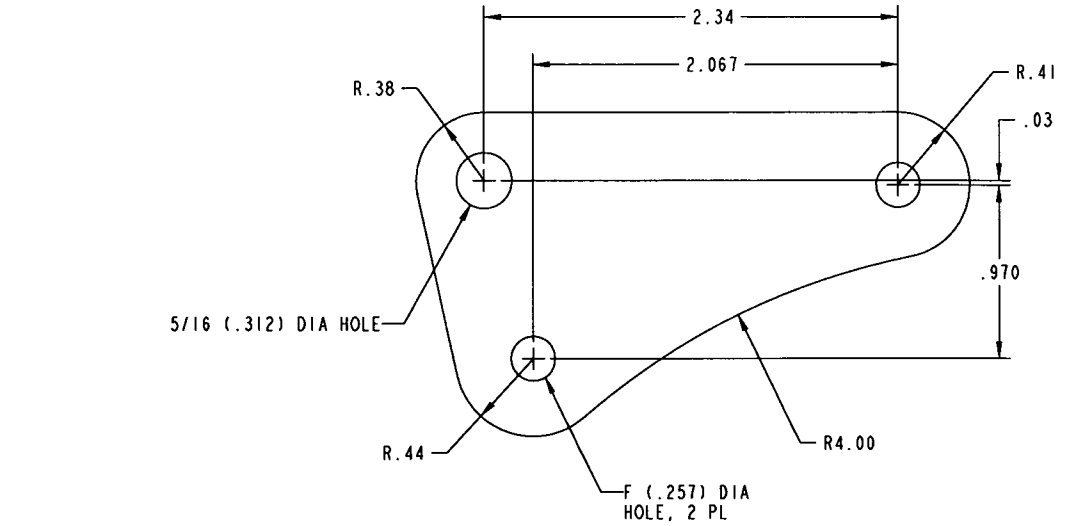
DETAIL A
SCALE 1.000

STC'd PRINT ORIGINAL

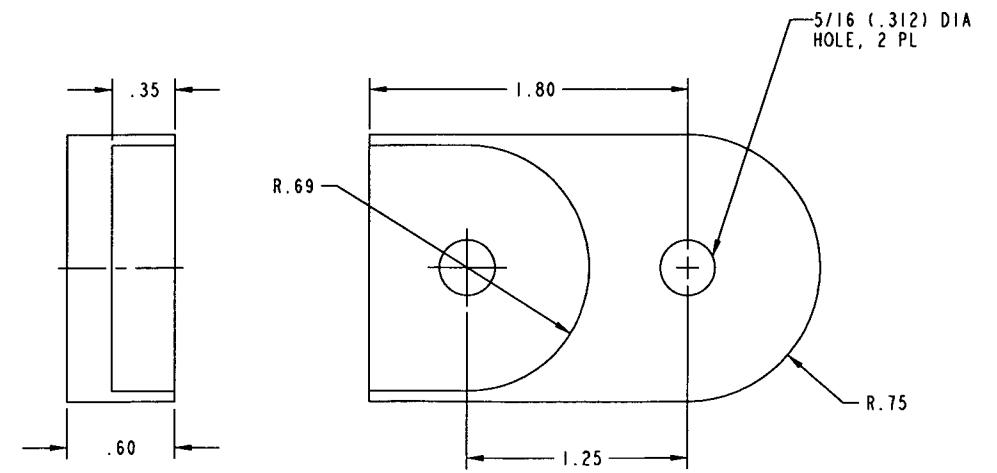
STC SR09038RC



-35 PANEL
M/F: .063 THK ALUM
2024-T3, QQ-A-250/4



-29 TAB
M/F: .375 THK 7075-T6, QQ-A-250/12



-31 ADAPTER
M/F: .60 THK 7075-T6, QQ-A-250/12

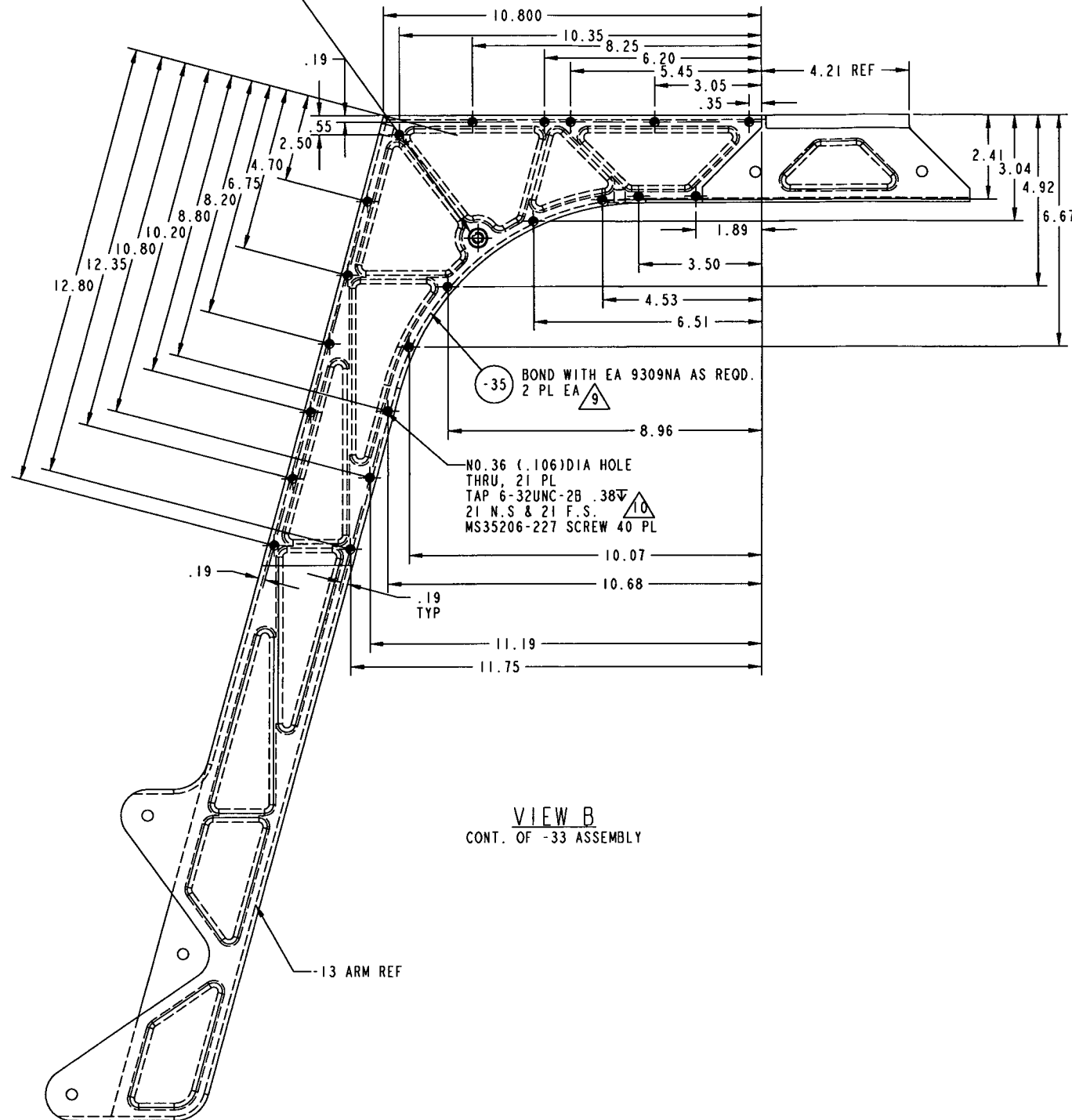
PREMIER AVIATION, INC.				
2621 Aviation Parkway, Grand Prairie, Texas 75052				
SIZE	CODE	IDENT NO.	DWG NO.	REV.
D	OSUV8	B32-23006	C	
SCALE:	WT:	SHEET	5	OF 6

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5/16 (.312) DIA HOLE
MATE TO HOLE IN -13 ARM
AN5-13A BOLT
AN960JD516 WASHER (2)
MS21042L5 NUT



VIEW B
CONT. OF -33 ASSEMBLY

PREMIER AVIATION, INC.			
2621 Aviation Parkway, Grand Prairie, Texas 75052			
SIZE	CODE IDENT NO.	DWG NO.	REV.
D	OSUV8	B32-23006	C
SCALE:	WT:	SHEET	6 OF 6

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